

Material Specification Sheet

Product:

M-153

Description:

A bright blue-white semi-gloss facestock with a non-tackified cold-temperature acrylic adhesive and a white densified kraft liner.

Recommended Applications:

This material is recommended for general purpose labeling.

Facestock:

A bright blue-white semi-gloss facestock that has a smooth surface, making it excellent for flexo, laser, UV letterpress and offset printing methods.

| | <u>Value</u> | <u>Units</u> |
|----|--------------|---|
| | 53 | lbs/ream |
| | 2.6 | mil |
| MD | 30 | lbs/in |
| CD | 15 | lbs/in |
| MD | 40 | grams |
| CD | 48 | grams |
| | 89 | % |
| | CD MD | 53 2.6 MD 30 CD 15 MD 40 CD 48 |

Adhesive:

A non-tackified cold-temperature acrylic adhesive that can be used in a wide range of temperatures.

| | Value | Units | |
|---------------------------|-------------|----------|--|
| Minimum Application temp: | -20 | °F | |
| Service temp: | -65 to +180 | °F | |
| Shear: | 0.2 | hours | |
| 180º Peel: | | | |
| Stainless Steel | 1.5 | lb/in | |
| Glass | 1.7 | lb/in | |
| HDPE | 1.0 | lb/in | |
| LDPE | 1.1 | lb/in | |
| Corrugated | 0.6 | lb/in | |
| Loop Tack: | | | |
| Stainless Steel | 44 | oz/sq in | |
| HDPE | 35 | oz/sq in | |
| LDPE | 29 | oz/sq in | |
| Corrugated | 14 | oz/sq in | |
| | | | |

Liner:

A white densified kraft liner with excellent point-to-point caliper control.

| | Value | <u>Units</u> |
|----|----------|--|
| | 41 | lbs/ream |
| | 2.4 | mil |
| MD | 40 | lbs/in |
| CD | 17 | lbs/in |
| MD | 34 | grams |
| CD | 39 | grams |
| | 60 | % |
| | CD MD | 41 2.4 MD 40 CD 17 MD 34 CD 39 |

Shelf Life:

One year, under standard storage and humidity conditions

PRODUCT DISCLAIMER

All labels and label material constructions are sold with the understanding that the purchaser has independently determined the suitability of each product for the application for which it is purchased. The seller disclaims any implied warranty of fitness of a product for a particular purpose. All materials should be tested thoroughly by the purchaser under end-user conditions to ensure they meet the requirements of a specific application.

