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## Material Specification Sheet

## Product:

M-541

## Description:

M-541 features a polypropylene film, thermal coated facestock with an acrylic, clear adhesive and a bleached, calendered liner.

## Recommended Applications:

This material is recommended for perforating, fanfolding, edge pinching and blow on applications.

## Facestock:

A multi-layer, biaxially-oriented facestock that features a high sensitivity thermal coating and a polypropylene film and is moisture and oil resistant.

|  |  | Value | Units |
| :--- | :--- | :--- | :--- |
| Basis Weight |  | $53.6 / 3,300$ | $\frac{\text { Uns }}{1 \mathrm{ld} / \mathrm{t}^{2}}$ |
| Caliper: |  | 3.0 | mil |
| Tensile: | MD | 10,000 | PSI |
|  | CD | 13,000 | PSI |
| Opacity: |  | 86 | $\%$ |

## Adhesive:

An acrylic, all temp, clear adhesive with low surface energy and high initial tack. It adheres to a multitude of various substrates with film facestock and operates under a wide range of temperatures.

|  | Value | Units |
| :---: | :---: | :---: |
| Coat Weight: | 13/3,300 | $\mathrm{lbs} / \mathrm{ft}^{2}$ |
| Caliper: | 0.6 | mil |
| Minimum Application temp: | -10 | ${ }^{\circ} \mathrm{F}$ |
| Service temp: | -65 to +200 | ${ }^{\circ} \mathrm{F}$ |
| Shear: | 75 | minutes |
| 90ㅇeel: |  |  |
| Stainless Steel | 24 | oz |
| Loop Tack: | 47 | oz |

## Liner:

A calendered, bleached liner great for fanfold, perforating and edge pinching applications due to its high tensile and tear properties.

|  |  | $\frac{\text { Value }}{}$ | $\frac{\text { Units }}{\text { Basis Weight: }}$ |
| :--- | :--- | :--- | :--- |
|  |  | $53 / 3,000$ | $\mathrm{lbs} / \mathrm{ft}^{2}$ |
| Caliper: |  | 3.2 | mil |
| Tensile: | MD | 48 | $\mathrm{lbs} / \mathrm{in}$ |
|  | CD | 26 | $\mathrm{lbs} / \mathrm{in}$ |
| Tear: | MD | 45 | grams |
|  | CD | 51 | grams |
| Opacity: |  | 74 | $\%$ |

## Shelf Life:

One year, under standard storage and humidity conditions

